

A STUDY ON GREEN INSPIRED SYNTHESSES OF ORGANIC COMPOUNDS

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Abstract

Green synthesis of organic compounds is a modern approach to chemical synthesis that aims to minimize environmental harm. It operates on the principles of green chemistry to create chemicals more sustainably and safely. This methodology contrasts with traditional synthetic routes, which often rely on hazardous reagents, toxic solvents, and high energy consumption, leading to significant waste and pollution. Green biocatalysis is a highly sustainable approach to synthesizing organic compounds. It leverages the power of naturally occurring biological catalysts, primarily enzymes, to drive chemical reactions with remarkable efficiency, specificity, and minimal environmental impact. This methodology aligns perfectly with the principles of green chemistry, providing better alternatives, often resource-intensive, and wasteful synthetic routes. Green biocatalysis operates on a foundation of key principles that differentiate it from conventional chemical synthesis. The core idea is to mimic and harness the efficiency of biological systems. Enzymes typically function optimally under mild conditions, such as ambient temperatures and pressures, and at a neutral pH. This drastically reduces the energy consumption often required for high-temperature and high-pressure chemical reactions. A hallmark of enzymes is their exceptional specificity. They can precisely distinguish between different parts of a molecule, leading to high chemoselectivity, regioselectivity, and stereoselectivity. This precision minimizes the formation of unwanted side products, reducing the need for costly and resource-intensive purification steps. This is particularly crucial in the pharmaceutical industry, where the synthesis of a single, correct enantiomer is often vital for drug efficacy and safety.

Keywords:

Green, Syntheses, Organic, Compounds

Introduction

Biocatalysts are derived from living organisms (e.g., bacteria, fungi, plants) and are inherently renewable. Their production often relies on fermentation, a process that utilizes sustainable feedstocks like sugars. Biocatalytic reactions are often performed in water, a non-toxic, abundant, and environmentally benign solvent. This avoids the use of hazardous and often volatile organic solvents common in traditional chemistry, thereby reducing health and safety risks as well as environmental pollution. (Grassi, 2022)

The synthesis of chiral drugs is a major application. Biocatalysis allows for the production of single-enantiomer compounds with high purity, which is critical for drug development. For example, enzymes like transaminases are used to produce chiral amines, key intermediates for many pharmaceuticals. The process can also be more step-economic, meaning fewer steps are needed to reach the final product, which reduces waste and cost.

Biocatalysis is used to produce a variety of fine chemicals, including amino acids, vitamins, and food additives. Lipases, for instance, are versatile enzymes used for esterification, transesterification, and hydrolysis, providing efficient routes to a range of compounds. Enzymes are being increasingly used in the synthesis of polymers and the modification of materials. This can include creating biodegradable plastics or modifying surfaces for specific applications, all through more sustainable methods.

The overall advantages are significant. Green biocatalysis leads to a lower E-factor (a metric for waste production), improved atom economy (where more atoms from the starting materials are incorporated into the final product), and a reduced carbon footprint. By using enzymes, chemists can perform complex transformations that would be difficult or impossible with conventional methods. (Wang, 2021)

Despite its many benefits, green biocatalysis is not without its challenges. The stability of some enzymes can be a limiting factor, as they can lose activity under non-ideal conditions, such as high temperatures or in the presence of organic solvents. Additionally, obtaining and preparing certain enzymes can be costly and technically demanding, especially for highly specialized or engineered variants.

However, advances in biotechnology and protein engineering are continuously addressing these issues. Techniques like directed evolution allow scientists to modify enzymes to be more robust, stable, and active on new or non-natural substrates. (Chen, 2020)

The development of immobilized enzymes—where the enzyme is attached to a solid support—also improves stability and allows for easier recycling and reuse, further enhancing the economic and environmental viability of the process. The future of organic synthesis will likely see a continued integration of biocatalysis, often in combination with traditional chemical catalysts, in what are known as chemoenzymatic cascades. This hybrid approach allows chemists to leverage the best of both worlds, creating even more efficient and sustainable pathways to complex molecules.

The use of green solvents in the synthesis of organic compounds marks a substantial step towards sustainable chemistry. The synthesis of organic compounds marks a significant step towards green chemistry. Most organic solvents we use today are derived from petrochemicals. They are harmful to the environment and human health. They have high volatility, toxicity, flammability and are non-biodegradable. Unlike traditional solvents that cause harmful effects as they are toxic, environmentally hazardous, and cause extreme pollution, green solvents act in the opposite manner. They do not cause any harmful damage to health or the environment. Organic solvents are petroleum based and have high impact on the environment and human health. In addition, they are highly volatile and toxic. Moreover, they are non-renewable, flammable and non-biodegradable. Green solvents have been designed to cut down on those harmful agents and these solvents can be a safe chemical choice.

Traditional organic solvents like benzene, toluene, and dichloromethane are widely used in organic synthesis because they effectively dissolve reactants and reagents, providing a medium for reactions to occur. However, their use is fraught with problems. They are a major source of volatile organic compound (VOC) ultimately leading to the air pollution and smog formation. Many are also toxic, carcinogenic, and persistent in the environment, leading to soil and water contamination. The

disposal of these solvents also generates a large amount of hazardous waste, which is both expensive and difficult to manage. (Mahato, 2022)

Literature Review

Ibanez et al. (2020): Green solvents are a diverse class of substances with a reduced environmental footprint. Their properties and applications vary, but they all follow the principle of green chemistry being safer, more efficient, and derived from renewable resources where possible.

Kharissova et al. (2021): Water is the ultimate green solvent due to its abundance, low cost, non-toxicity, and non-flammability. While many organic compounds have low solubility in water, it can sometimes be a surprisingly effective reaction medium, leading to unique reactivity and selectivity.

Sheldon and colleagues (2022) mention the supercritical carbon dioxide, which is a more common example. The CO₂ gas can behave either like a gas or a liquid when the temperature and pressure exceed the critical point. It's not toxic and flammable and can be depressurized to leave no residual solvent

Simon et al. (2022): Bio-based solvents are derived from renewable agricultural feedstocks, for example ethanol, ethyl lactate, and limonene. Ethanol, for instance, is a byproduct of sugar fermentation and is a non-toxic alternative to many conventional solvents. Ethyl lactate, derived from lactic acid, is biodegradable and has low toxicity, making it suitable for pharmaceutical and food applications.

Ionic liquids are salts which are liquid at or near room temperature. (Deligeorgiev et al. 2020) They are composed entirely of ions with almost zero vapour pressure which means they do not emit VOC. The properties of ionic liquids like polarity and viscosity can be tuned by changing the cation and anion, making them versatile and useful in different synthetic applications.

Sahoo et al. (2022): Deep Eutectic Solvents (DESs) eutectic mixture are formed by mixing two or more components that form a liquid with a melting point lower than its individual components. They are often biodegradable, inexpensive, and derived from readily available materials, such as choline chloride and urea.

Green inspired syntheses of organic compounds

Solvent-free green synthesis is a methodology in organic chemistry that eliminates or drastically minimizes the use of volatile organic solvents (VOCs). It is a key principle of green chemistry, aiming to reduce environmental pollution, improve safety, and increases the chemical process efficiency. This approach moves away from traditional synthetic methods, which often rely on large quantities of hazardous and toxic solvents that contribute to waste, air pollution, and health risks. By performing reactions in the absence of a solvent, chemists can achieve more sustainable and economically viable processes.

The fundamental principle of solvent-free synthesis is to facilitate a chemical reaction by bringing the reactants into close contact without an intermediary liquid solvent. This is achieved through various physical and chemical methods that provide the necessary energy and conditions for the reaction to occur.

Mechanical energy is used to start a reaction by mechanochemistry method. Methods such as using a mortar and pestle or ball mill to grind together the reactants supply the force needed to break bonds and create reactive sites. The friction and high-pressure capabilities can increase the rate of reactions. This sometimes leads to higher yields and other selectivity.

They heat the reaction mixture uniformly and quickly by microwave irradiation. Without a solvent, the reactants absorb microwave energy which result in the reaction being very fast. This method cuts down on reaction times from hours to minutes. Furthermore, yields and purity are increased.

In some cases, simply heating the reactants can be sufficient to initiate a reaction. This can be done in an oven or on a hot plate, promoting molecular interactions and overcoming the activation energy barrier. This approach is often used for solid-state reactions where the reactants are intimately mixed. Solid-supported synthesis involves immobilizing reactants or catalysts on a solid support, such as silica or clay. The solid matrix provides a surface for the reaction to occur, increasing the contact between reactants and often leading to enhanced selectivity and cleaner products.

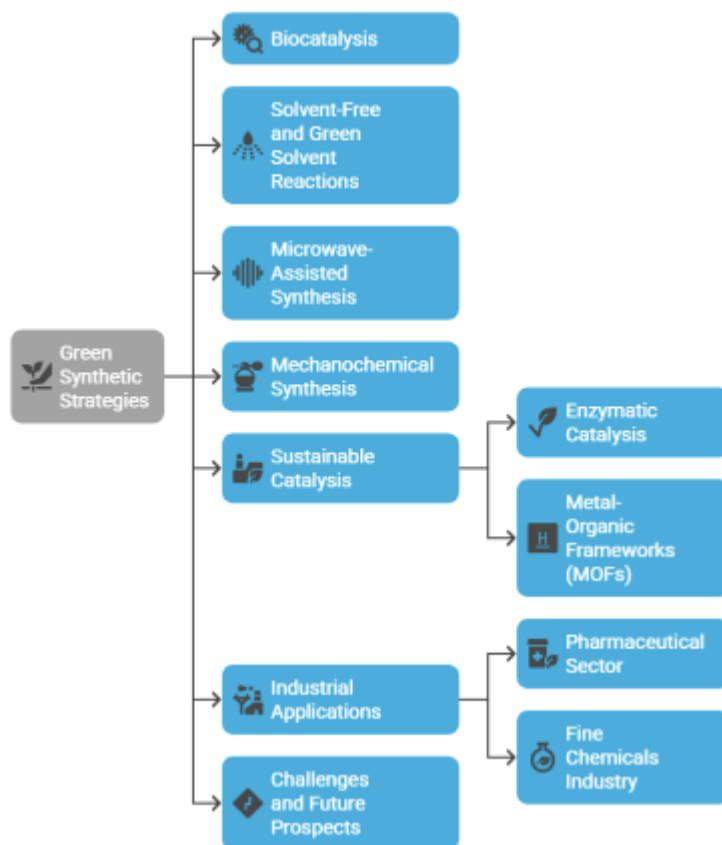


Figure 1: Green Synthetic strategies

The shift to solvent-free synthesis offers numerous benefits, making it an attractive approach for both academic and industrial chemistry. The most significant advantage is the elimination of hazardous solvents, which reduces the generation of toxic waste and prevents the release of VOCs into the atmosphere. This directly aligns with the principles of pollution prevention and environmental protection.

Solvent-free processes can be more cost-effective. The absence of solvents reduces purchasing costs, storage expenses, and the expensive procedures associated with solvent purification and disposal. The simplified work-up and purification steps also save time and resources. In many cases, solvent-free reactions can be more efficient, with higher yields and improved selectivity. The direct contact between reactants often leads to faster reaction rates and a reduction in unwanted side reactions. Eliminating flammable and toxic solvents makes the reaction environment inherently safer for chemists and industrial workers. It reduces the risk of fires, explosions, and exposure to harmful chemicals.

Despite its promise, solvent-free synthesis is not a universal solution and presents certain challenges. One major hurdle is the difficulty in controlling the reaction conditions, especially in solid-state reactions where the reactants may not mix completely. This can lead to non-reproducible results. Another challenge is the scalability of certain techniques, as some methods, like grinding, are easier to perform on a small scale in a lab than in a large-scale industrial setting. Additionally, not all organic reactions are feasible without a solvent, as some require the solvent's specific properties, such as its polarity or ability to stabilize a transition state.

However, ongoing research is addressing these limitations. The development of advanced mechanochemical reactors, improved microwave technology, and the discovery of new catalysts and solid supports are making solvent-free synthesis applicable to a wider range of organic transformations. This field continues to evolve, pushing the boundaries of what's possible and offering a genuinely "green" path forward for the synthesis of organic compounds.

The shift towards green synthesis offers significant benefits. It leads to a reduction in hazardous waste and a lower environmental footprint. By using catalysts and renewable feedstocks, it promotes resource efficiency and atom economy, which can also make processes more cost-effective in the long run. Furthermore, the use of safer chemicals reduces health risks for laboratory workers and the public.

However, the widespread adoption of green synthesis also faces challenges. Some green methods may not yet be as efficient or scalable as their conventional counterparts. Developing new catalysts or optimizing reaction conditions for every organic compound requires extensive research and development. Additionally, the initial costs associated with new equipment for techniques like flow chemistry or microwave synthesis can be a barrier for some industries.

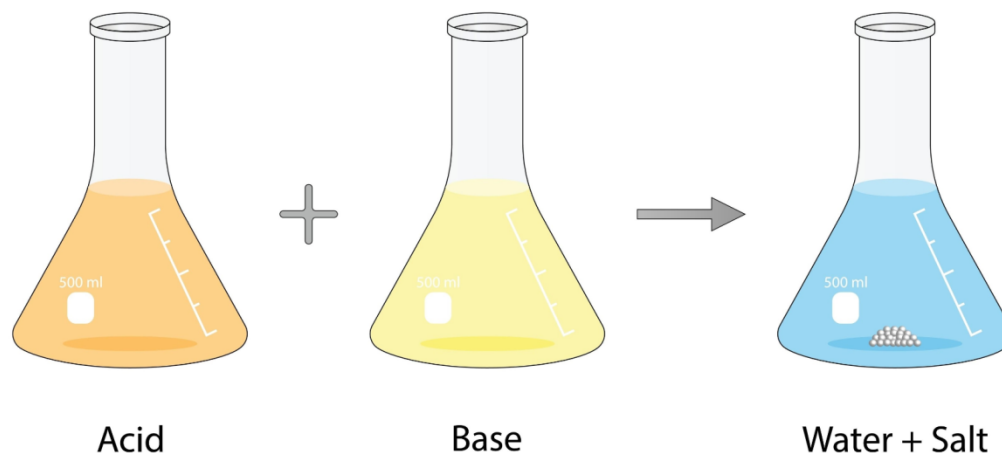


Figure 2: Green Synthesis

The use of green solvents in organic synthesis offers numerous advantages. They reduce environmental pollution by minimizing VOC emissions and waste. They also improve safety in the workplace by reducing exposure to toxic and flammable substances. In some cases, they can even lead to higher reaction yields, shorter reaction times, and better selectivity.

However, the adoption of green solvents is not without its challenges. The cost of producing some of these solvents, especially ionic liquids and some bio-based ones, can be higher than that of their traditional counterparts. There can also be compatibility issues, as some green solvents may not dissolve specific reactants or reagents as effectively as traditional ones. Additionally, specialized equipment is sometimes required to work with supercritical fluids, adding to the initial investment cost. Despite these hurdles, ongoing research and development are making green solvents more efficient and economically viable.

The future of green solvents is promising. As the demand for sustainability increases and environmental regulations become stricter. Innovation is growing too. Scientists are always developing new green solvents and new applications. The usage of AI and ML is also being done to predict the properties of new solvent systems and optimize the reaction conditions. As the chemical industry focuses on

environmentally friendly solvents, green solvents will play a leading role in the cleaner and more sustainable future of organic synthesis.

Conclusion

Green synthesis of organic compounds represents a crucial paradigm shift in chemistry, moving from a "treat and dispose" model to a "prevent and design" model. By integrating the principles of green chemistry, scientists are developing innovative and sustainable methods that not only produce essential chemicals but also protect human health and the environment. As research in this field progresses, green synthesis will likely become the standard for chemical manufacturing, ensuring a sustainable future for the chemical industry and safer environment.

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