### INNOVATIVE SYSTEM FOR PRECISION MEASUREMENT OF HIGH VOLTAGE CAPACITANCE & TAN $\delta$

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#### Abstract

This paper describes the measurement of Capacitance and Tan  $\delta$ , how these are useful to the nation and its benefits to the power companies (Generating Stations, Transmission & Distribution Substations and Industries). The objective of the measurement of Capacitance and Tan  $\delta$  is to check the Insulation level of Electrical apparatus. The Insulation must be regularly checked so that timely maintenance can be done and failures may be averted, thereby saving the revenue. Hence by measuring these electrical properties of capacitance and Tan-Delta regularly, it is possible to ensure the Insulation unexpected breakdowns. Dissipation factor (Tan  $\delta$ ) is one of the most powerful diagnostic tools to monitor the condition of solid insulation of various high voltage equipments.

Key words: Capacitance, Tan δ, Insulation

#### Introduction:

Insulation failure of high voltage equipments results in the breakdown of the system and aging & electrical stress affects the electrical properties of the insulating system and after aging it is not safe to use the equipment which can be hazardous to human health.

The insulating materials are more prone to stresses like thermal and electrical stress etc as compared to the magnetic & conducting materials which form the base of all electrical equipment, The measurement of Capacitance and Tan  $\delta$  will create awareness amongst the industries and users towards the deterioration and aging effects of insulation of cables, bushing & transformers etc.

Tan-Delta measurement (also called Loss Angle or Dissipation Factor) is a diagnostic method of testing electrical equipment for integrity of the insulation.

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#### Need of Measurement

By measurement of Capacitance and Tan  $\delta$  regularly it is possible to ensure the operational reliability of High Voltage (HV) insulating systems and also to avoid insulation breakdowns involving very high cost to the user. This is particularly important for High-Voltage bushings, Power Transformers, Generators, Power Capacitors, High Tension (H.T.) cables. Measurement of Changes in normal Capacitance of electrical apparatus insulation indicates the presence of moisture layer, short circuits & open circuits in capacitance network. Increase of Dissipation factor (*Tan*  $\delta$ ) *indicates* the following condition of the insulation of electrical equipments and instruments:

- Chemical deterioration due to time & temperature
- Contamination by water, carbon deposits, dirt & other chemicals
- Leakage through cracks & over surfaces
- Ionization

#### **Dissipation Factor (Tan \delta)**

Every insulation material contains single free electrons that show little loss under DC circuit with  $P = U^2/R$ . In AC circuits dielectric hysteresis loss occurs which is analogous to hysteresis loss in iron cores. As losses occur in every insulation material, an equivalent diagram of a real capacitance is constructed in Fig. 1

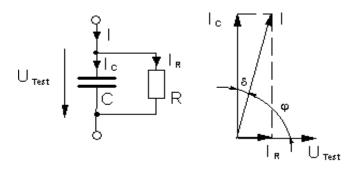


Fig. 1

Dissipation Factor:

$$\operatorname{Tan} \delta = \frac{P_{R}}{Q_{C}} = \frac{I_{R}}{I_{C}} = \frac{X_{C}}{R} = \frac{1}{\omega. C. R}$$

U<sub>Test</sub> Applied test voltage

- I<sub>C</sub> Current through capacitance
- I<sub>R</sub> Current through resistance (insulating material)

C Ideal capacitance

- R Ideal resistance
- $P_R\;$  Real Power or active power due to resistance R
- Q Reactive power
- Q<sub>C</sub> Reactive power due to capacitance C
- PF Power Factor

$$PF = \cos \Phi = \frac{I_R}{I} = \frac{P_R}{S_C} = \frac{Tan \,\delta}{\sqrt{1 + Tan^2 \,\delta}}$$

Because  $P = Q \cdot \tan \delta$ , the losses which are proportional to  $\tan \delta$ , will usually be given as a value of  $\tan \delta$  to express the quality of an insulation material. Therefore the angle  $\delta$  is described as loss angle and  $\tan \delta$  as loss factor.

If the insulation of a cable is free from defects, like water trees, electrical trees, moisture and air pockets, etc., the cable approaches the properties of a perfect capacitor. It is very similar to a parallel plate capacitor with the conductor and the neutral being the two plates separated by the insulation material.

In a perfect capacitor, the voltage and current are phase shifted 90 degrees and the current through the insulation is capacitive. If there are impurities in the insulation, the resistance of the insulation decreases, resulting in an increase in resistive current through the insulation. It is no longer a perfect capacitor. The current and voltage will no longer be shifted 90 degrees. It will be something less than 90 degrees. The extent to which the phase shift is less than 90 degrees is indicative of the level of insulation contamination, hence deterioration of cable quality/ reliability. This "Loss Angle" is measured and analyzed. In a perfect cable, the angle would be nearly zero. An increasing angle indicates an increase in the resistive current through the insulation, meaning contamination. The greater the angle, the worse the cable.

#### What Are Water Trees?

Water trees are small tree shaped channels found within the insulation of a cable, caused by the presence of moisture.

They are very prevalent in service aged Cross Linked Poly Ethylene (XLPE) and other solid dielectric cable, like Poly Ethylene (PE) and Ethylene Propylene Rubber (EPR) cables. These tree shaped moisture channels, in the presence of an electrical field, eventually lead to the inception of partial discharge (pd), which is responsible for the formation of electrical trees, which grow to a point where insulation failure occurs. The tan delta test shows the extent of water tree damage in a cable.

#### Status of Capacitance and Tano in India

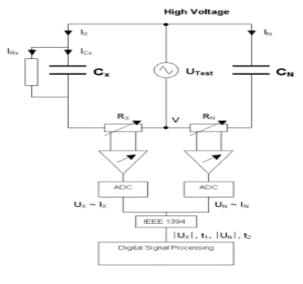
National Physical Laboratory, India (NPLI) has established the standards for measurement of Capacitance and Tan  $\delta$  (loss factor) in the insulation of test objects for example Transformers, Bushings, Cables etc. up to 200kV. This facility also helps calibrating kV Meters upto 150 kV with higher accuracy.

#### Measurement of Capacitance & Tano

The measurement of Capacitance & Tan $\delta$  is done through a standard capacitor and standard C & Tan $\delta$  Bridge which performs the measurements through automatic balancing [2]. The measuring system is based on the double vector-meter method which relies upon the measurement of the current  $I_N$  through the known reference

capacitor  $C_N$  and the measurement of the current  $I_X$  through the unknown test object  $C_X$ . (Fig. 2) Both the branches are energized by an external High Voltage (HV) AC power source ( $U_{TEST}$ ) and both currents are measured by the adjustable high accurate shunts  $R_X$  and  $R_N$  and then digitized. By using IEEE 1394 "fire wire" data bus technology each digitized value is time stamped. With this technology not only the values but also the time information (phase displacement) between  $I_N$  and  $I_X$  cab be measured very fast and highly accurate. The digitized data streams are fed into the built-in PC and over the known standard capacitor all other desired measuring values can now be determined online.

The high voltage divider measures the voltage and current input to the cable, sends this information to the controller, which analyzes the voltage and current waveforms and calculates the tan delta number.





- I x Current trough Device Under Test C<sub>X</sub>
- I<sub>N</sub> Current trough known Standard Capacitor C<sub>N</sub>
- I RX Losses of the Device Under Test CX
- C<sub>X</sub> Test Object (ideal capacitance)
- $C_N$  Standard capacitor (with tan  $\delta < 10^{-5}$ )
- Rx Measuring shunt for I x , Cx
- R<sub>N</sub> Measuring shunt for I<sub>N</sub>, C<sub>N</sub>
- V Low voltage point of the HV supply and reference point of the measurement
- ADC Analogue to Digital Converter
- t1, t2 Time stamps of the measured values

A case study of the 100kV/100pF Standard Capacitor showing its uncertainty measurements for capacitance and dissipation factor are shown in Table1 & Table 2. as per ISO/IEC 17025. [4]

Through this Bridge we can calibrate the Insulation of Transformers, Cables, Bushings, Circuit Breakers, insulators and Capacitors upto 200kV with current capacity upto 15Amps. Apart from this, the calibration of C & Tan $\delta$  bridges and Schering Bridges can also be done by comparison method.

The measurement uncertainties in the Capacitance & Tan $\delta$  measurements are 0.011% & 0.01% respectively.

#### Methodology of calibration

The accurate and precise calibration of High Voltage Capacitors & Tan  $\delta$  measurements are accomplished by comparison method i.e. by comparing the capacitance of the capacitor under test to a standard reference capacitor as explained before. The comparison of capacitor value under test to that of a standard reference capacitor is done using high precision C, L and Tan  $\delta$  measuring system as shown schematically in Fig 3. The capacitance value Cx (under test) can be measured online along with number of other pre-decided parameters e.g. voltage, currents ( $I_{N_c} I_X$ ), frequency, power factor etc. chosen from the library of the bridge, as required.[1]

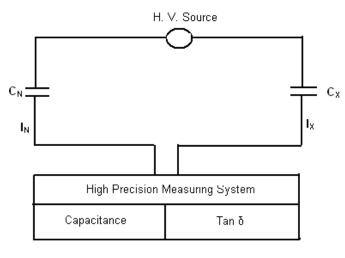


Fig. 3

Experimental Set up for the measurement of High Voltage Capacitor

#### **Standards Used For Calibration**

The standards used for the calibration of High Voltage Capacitors & Tan  $\delta$  measurements are Standard Gas Capacitors: 200kV/100pF; 30kV/ 1000pF; Standard Air Capacitors: 2kV/100pF and 2kV/1000pF [3] and Standard High Precision C, L & Tan  $\delta$  Measuring Bridge.

The uncertainty of this reference standard is 5 x  $10^{-5}$  and is traceable to PTB Germany. The voltage applied on both the capacitors is varied from 0 to maximum as required and the corresponding Cx and Tan  $\delta$  values are recorded online.[2],

#### **Connecting Cables:**

Proper cables with connectors are used for making connections to the reference capacitor and capacitor under test from the AC high voltage source. The output of the two capacitors are taken to the measuring bridge through standard flexible high quality fiber optical cables of up to 10 meters length with minimum losses.

#### **Safety Precautions:**

Test must be performed with the device under test completely deenergized and isolated from its power systems. The bridge must be solidly earthed with the same ground as the device under test. Testing of high voltage equipments involves energizing the equipment through a high voltage supply. This can produce dangerous level of voltage and current. Care must be taken to avoid contact with the equipment to being tested, its associated bushings, and conductors. Proper clearance between the test equipment and the device under test must be ensured during the presence of high voltage.

#### **Results with Uncertainty Budget**

After ensuring that the connections are proper and all safety precautions are observed then the calibration set up is switched on. Readings are recorded on line for capacitance after we get consistency. Type A uncertainty is calculated using the scatter and Type B uncertainties are taken for the instruments used and final value is calculated. Typical uncertainty calculation are given in table 1 and table 2.

# IJPASVol.02 Issue-02, (February, 2015)ISSN: 2394-5710International Journal in Physical & Applied Sciences

<b>F 1</b> . <b>1</b> .	uncertainty		k=2.:	52		2.52	I⊺ – +	0.000928846	nF
			Effective Degree Of Freedom:			Coverage I	Factor k =	5.191168145	
measurement:			TIPP						h.
	Uncertainty	in						0.00036859	pF
200kV, 10									
Capacitor				В					
		0.00001		Normal, Type -	2	0.000005	1	0.000005	infinity
U2 (STD. C & Tan δ Bridge)		0.00010		B	2	0.00003		0.00003	
U2 (STD.	C &	0.00010		A) Normal, Type -	2	0.00005	1	0.00005	infinity
<b>Repeatability</b> (U1) 0.000365 1148		<b>&gt;</b>	Normal (Type	1	0.000365 148	1	0.000365 148	5	
D / 1 **		(pF)	_			(pF)		(pF)	<u> </u>
				distribution	Factor	uncertainty	coefficient	contribution	freedom
Sources of error		limits		Probability		Standard	Sensitivity	Uncertainty	Degree of
Uncertaint								<u> </u>	<u> </u>
	Degrees of	freedom	L L	5		1			
	Uncertainty								
	Standard			0.000365148					
	Standard Deviation			0.000894427					
Average			99.324						
		X6		99.324					
		X5		99.325					1
		X4		99.324				-	+
		X2 X3		99.325					
		X1 X2		99.323					
		(Xi) X1		99.323					
		Readin	0	Measured Value	ues (pF)				
	readings								
Туре А	Input no. of			n =					
CALCU	LATION U	of MEAS	UKE		s I AIN I Y sV, 100pF		JH VOLIA	JE CAPACITO	JKAI
(ii) STD. Capacitor(200kV, 100pF) CALCULATION OF MEASUREMENT UNCERTAINTY								).00001	
3. Uncertainty of Standards Used: (i) STD. C & Tan δ Bridge								0.00010	
	logy/Principl								

Table 1

Sample Calculation for the calibration of High Voltage Capacitance of 100kV/100pF capacitor at rated voltage 100kV

# IJPASVol.02 Issue-02, (February, 2015)ISSN: 2394-5710International Journal in Physical & Applied Sciences

1. Calibration	Service: AC Hig	gh Voltage	Capaci	tor: Tan δ					
2. Methodolog	y/Principle: Co	mparison M	ethod						
3. Uncertainty of Standards Used: (i) STD. C & Tan δ Bridge								0.00001	
(ii) STD. Capacitor Tan δ (200kV, 100pF)								0.0001	
CALCUL	ATION OF M	EASUREN	1ENT	UNCERTAINTY O	F Tan δ OI	F AC HIGH VOI	LTAGE CAPA	CITOR AT 100	kV, 100pF
Туре А	Input no. of readings			n = 6					
		Readings (Xi)   X1   X2   X3   X4   X5   X6		Measured Values (Tan δ )   0.000001   0.000000   0.000001   0.000001					
				0.000000					
				0.000001					
	Average		0.000001						
	Standard D	Deviation		5.16398E-07					
	Standard Ur	d Uncertainty		2.10819E-07					
Degrees of freedom			5						
Uncertainty B	Budget								
Sources of erro	or	limits		Probability distribution	Dividing Factor	Standard uncertainty	Sensitivity coefficient	Uncertainty contribution	Degree of freedom
Repeatabil	lity (U1)	2.10819 E-07		Normal (Type A)	1	2.10819E-07	1	2.10819E-07	5
U2 (STD. C & Tan ð Bridge)		0.00001		Normal, Type -B	2	0.000005	1	0.000005	infinity
U3 (STD. Capacitor 0.000 200kV, 100pF)		0.0001		Normal, Type -B	2	0.00005	1	0.00005	infinity
Combined Un	certainty in m	easurement	t:					0.0000502498	
			Effec	tive Degree Of Free	dom:			16138868911	
						Coverage Fac	tor k = 2		
Expanded uncertainty (U) k=2			1			U = ±	0.0001005		

### Table 2

### Sample Calculation for the calibration of High Voltage Tan $\delta$ of 100kV/100pF capacitor at rated voltage 100kV

#### Conclusion

By measuring the capacitance and Tan-Delta of the insulation regularly on periodical basis, it is possible to ensure the operational unexpected breakdown. Dissipation factor (Tan-Delta) is one of the most powerful off-line nondestructive diagnostic tools to monitor the condition of solid insulation of various high voltage equipments.

Capacitance and Tan-Delta values obtained at the time of manufacturing the equipment insulation are treated as benchmark readings. Then by measuring and comparing the periodical readings of the capacitance and Tan-Delta of the insulating material with the benchmark readings, one can know the rate of deterioration of the health of the insulation. Knowing the rate of deterioration, we can predict the future unexpected breakdown of the insulation of the high voltage equipment, plan the maintenance schedule, repair the insulation before actual flashover, saving high cost of replacement of material.

Frequency of testing depends on history of past failures, environmental conditions, humidity, temperature & pollution etc.

#### Acknowledgement

We are thankful to the staff of AC High Voltage & High Current Standard at CSIR-NPL India for doing the measurements.

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[1] Indian Standard Specification, Method For Verifying Accuracy of Tan Delta Measurements, (IS-13203:1991)

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[3] Shunt capacitors for AC Power Systems having a rated voltage above 1000V, Part I, IEC 60871-1: 2005; IS 13925(Part I): 2012

[4] Operating Manual of High-Precision C.L & Tan δ Measuring Bridge, model: 2840 Version 0.99 from Haefely Testr AG, Switzerland

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